FLOOR COVERINGS--KEY

ACROSS
1. POLYESTER--Carpet fiber, does not resist crushing as well as others, economical, little static
3. SOFT--Floor type, not hard or resilient
7. FRIEZE--Tightly twisted, well defined yarns, producing a pebbly effect
8. COST--Important factor when selecting floor treatments
10. PLUSH--Carpet texture, either velvet or saxon
13. ACRYLIC--Carpet fiber, looks like wool, soft, not resistant to crushing
16. SHAG--Carpet weave when the pile is an inch or more long
17. BLEND--Combining carpet fibers
19. PAD--Used to cushion one's step, makes carpet last longer
20. WOOL--Highly durable, luxurious, good resistance to abrasion, and excellent resiliency
21. QUARRY--A type of tile with an informal appearance
22. RUG--Area or room-to-fit, often used as an accent in a room
23. BERBER--A loop carpet texture
25. TILE--Hard floor treatment, ceramic, and quarry are types, easy to maintain
26. VINYL--A resilient floor covering
27. PARQUET--Wood floor laid in patterns
28. KNITTING--Backing yarns and surface yarns are interlocked simultaneously creating a single fabric
29. VELVET--A carpet weave with very little twist, very elegant

DOWN
2. TUFT--Twisted yarn used in carpet manufacturing
4. OLEFIN--Tough and water-resistant carpet fiber, economical, used in indoor and outdoor carpet
5. TONGUE AND GROOVED--The type of joint used when laying parquet floors (three words)
6. WEAR AND TEAR--Floors take more of this than any other part of the home (three words)
8. COLOR--Number one characteristic people look for when selecting carpet
9. WOOD--Floor choice, adds warmth, lasting beauty, goes with all types of decor
11. FIBER--Carpet characteristics are determined by this
12. HARD--Floor type, not soft or resilient
14. LOOP--Carpet weave that is not sheared
15. CARPET--Most popular soft floor treatment
18. NYLON--Most commonly used carpet fiber
19. POLYURETHANE--Finish put onto wood floors to make them easy to care for
24. BRICK--A hard floor treatment, adds rustic charm to an area, may be waxed or left untreated